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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO
10/789,990	03/02/2004	Tsutomo Shoki	Q80214	9533
23373 7:	590 09/19/2006		EXAMINER	
SUGHRUE MION, PLLC 2100 PENNSYLVANIA AVENUE, N.W.			ROSASCO, STEPHEN D	
SUITE 800	LVANIA AVENUE, N.W.		ART UNIT	PAPER NUMBER
WASHINGTO	N, DC 20037		1756	
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Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)		
Office Action Commence	10/789,990	SHOKI ET AL.		
Office Action Summary	Examiner	Art Unit		
	Stephen Rosasco	1756		
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the c	orrespondence ad	ldress	
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DA  - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication.  - If NO period for reply is specified above, the maximum statutory period w  - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION  16(a). In no event, however, may a reply be time  Till apply and will expire SIX (6) MONTHS from cause the application to become ABANDONE	N. hely filed the mailing date of this of		
Status				
1) ☐ Responsive to communication(s) filed on 11 Ju 2a) ☐ This action is <b>FINAL</b> . 2b) ☐ This	ly 2006. action is non-final.			
3) Since this application is in condition for allowant closed in accordance with the practice under E			e merits is	
Disposition of Claims				
4) ☐ Claim(s) 1-17 is/are pending in the application. 4a) Of the above claim(s) is/are withdraw 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) 1-17 is/are rejected. 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction and/or				
Application Papers				
9) ☐ The specification is objected to by the Examiner 10) ☑ The drawing(s) filed on <u>02 March 2004</u> is/are: a Applicant may not request that any objection to the o Replacement drawing sheet(s) including the correcti 11) ☐ The oath or declaration is objected to by the Examiner	n)⊠ accepted or b)□ objected to frawing(s) be held in abeyance. See on is required if the drawing(s) is obj	e 37 CFR 1.85(a). ected to. See 37 CF	FR 1.121(d).	
Priority under 35 U.S.C. § 119				
12) Acknowledgment is made of a claim for foreign     a) All b) Some * c) None of:     1. Certified copies of the priority documents     2. Certified copies of the priority documents     3. Copies of the certified copies of the priori application from the International Bureau     * See the attached detailed Office action for a list of the priori application from the International Bureau	have been received. have been received in Application ity documents have been received (PCT Rule 17.2(a)).	on No d in this National	Stage	
Attachment(s)  Notice of References Cited (PTO-892)  Notice of Draftsperson's Patent Drawing Review (PTO-948)  Information Disclosure Statement(s) (PTO/SB/08) Paper No(s)/Mail Date 3/2/04.	4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal Pa	te		

## **Detailed Action**

Claims 7-10 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

Multiple dependent claims cannot be dependent on multiple dependent claims.

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless –

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

Claims 1-12 are rejected under 35 U.S.C. 102(b) as being anticipated by White (6,042,995).

White teaches the claimed invention including employing an inspection film. The defects are preprogrammed and the image of the pattern from the mask is inspected for a multilayer film is such that a portion of the EUV radiation is transmitted through the inspection film, reflected from the multilayer film and back into the inspection film. The exposed inspection film is then developed, and the developed inspection film is inspected to determine if it indicates the presence of defects in the underlying multilayer film.

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the

invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1-12 are rejected under 35 U.S.C. 103(a) as being unpatentable over Dettmann et al. (7,045,254) in view of White (6,042,995).

The claimed invention is directed to a reflective mask blank having a programmed defect, comprising a base body comprising a substrate and a reflective multilayer film formed on the base body to reflect exposure light incident to the reflective multilayer film, the base body having a principal surface provided with a base pattern comprising a predetermined irregularity, the reflective multilayer film formed on the base pattern having a principal surface provided with a step portion corresponding to the base pattern so that the reflective multilayer film has the programmed defect.

The applicant discusses the limitations of the prior art in that in the lithography in a short-wavelength region, it is essential to research or evaluate the influence of the phase defect in the mask upon the transferred pattern and to quantitatively inspect the phase defect in production of the mask or the mask blank.

And so that in order to evaluate or inspect the phase defect in the above-mentioned reflective mask, it is necessary to prepare a mask having a programmed defect or a mask blank having a programmed defect in which a phase defect of a predetermined size is preliminarily formed. However, such a reflective mask blank having a programmed defect or such a reflective mask having a programmed defect for use in inspection and evaluation is not known so far. Further, as the phase defect, a microscopic irregularity on the order of several nanometers must be formed. However, any technique for forming such a microscopic phase defect on the reflective multilayer film at a particular position with a particular size is not known.

Dettmann et al. teach a product mask for fabricating a semiconductor structure with phase shift mask for fabricating semiconductor structures using lithography, comprising: a quartz layer having a number of trenches formed therein, each of said trenches each having a predetermined and programmed defect; and a masking layer running on said quartz layer and masking predetermined regions of said quartz layer for imaging the semiconductor structures.

The teachings of Dettmann et al. differ from those of the applicant in that the applicant teaches the preprogrammed defect is for EUV masks.

White is included here as disclosed above.

It would have been obvious to one having ordinary skill in the art to take the teachings of Dettmann et al. and combine them with the teachings of White in order to make the claimed invention because it is well known that mask failures due the defect propagation on the substrate is more serious in EUV masks.

Claims 13-17 are rejected under 35 U.S.C. 103(a) as being unpatentable over White (6,042,995) in view of Yan (6,641,959) and Tsukamoto et al. (6,723,475).

White is included here as recited above.

The teachings of White differ from those of the applicant in that the applicant teaches forming the mask layers by sputtering at an angle.

Yan teaches an EUV apparatus comprising: an illumination system adapted to provide radiation; a condenser system adapted to collect said radiation provided by said illumination system; an absorberless phase-shifting mask adapted to reflect said radiation collected by said condenser systems, said absorberless phase-shifting mask comprising: a

substrate: a lower multilayer mirror disposed over said substrate, said lower multilayer mirror having a first region and a second region; a buffer layer disposed over said second region of said lower multilayer mirror; and an upper multilayer mirror disposed over said buffer layer; an imaging system adapted to project said radiation reflected by said absorberless phase shifting mask; and a wafer adapted to receive said radiation projected by said imaging system.

Yan also teaches that the multilayer is made using sputtering and that if a defect is present it will propagate. [see Detailed Description Text - DETX (8)]

The thickness uniformity of the lower ML mirror 1200 should be better than 0.8% across the substrate 1100. Direct current (DC) magnetron sputtering can deposit the lower ML mirror 1200 conformally with good thickness uniformity although a defect in the substrate 1100 will tend to propagate up through the alternating layers to the top surface of the lower ML mirror 1200.

Alternatively, ion beam deposition (IBD) may be used to smooth over a defect in the substrate 1100 and prevent propagation of the defect to the top surface of the lower ML mirror 1200.

Tsukamoto et al. teach claims 14 and 15, [see Detailed Description Text - DETX (40)]

The reflectance of a multilayer reflection film, formed of the Ru and the Si layers by an ion beam sputtering deposition method, is approximately 70% at an incidence angle of 5.degree. A decrease in reflectance of a multilayer reflection film, composed of Si layers doped with B at a concentration of 0.02%, is difficult to observe. Electrodes are provided at the periphery of an exposure area 100 by 144 mm on this multilayer film, and an absorption

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layer composed of Ni is formed by an electroplating method, thereby forming a reflectiontype mask.

It would have been obvious to one having ordinary skill in the art to take the teachings of White and combine them with the teachings of Yan (6,641,959) and Tsukamoto et al. in order to make the claimed invention because it is well known that sputtering gives the best control of layer formation which is more serious when forming reflective layers for EUV lithography.

## Conclusion

Any inquiry concerning this communication or earlier communications from the Examiner should be directed to Stephen Rosasco whose telephone number is (571) 272-1389. The Examiner can normally be reached Monday-Friday, from 8:00 AM to 4:30 PM. The Examiner's supervisor, Mark Huff, can be reached on (571) 272-1385. The fax phone number for the organization where this application or proceeding is assigned is (571) 273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

S. Rosasco

Primary Examiner

Art Unit 1756

S.Rosasco 09/13/06